



TEST REPORT

No. : XMIN200200181CCM

Date : Mar.06, 2020

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CUSTOMER NAME: SPANDEX AG
ADDRESS: AEGERTWEG 4, 8305 DIETLIKON, SWITZERLAND

Sample Name : PVC ADHESIVE VINYL
Material and Mark : Polymeric Vinyl
Model : IP 2503 Pro / IP 2503PA Pro
Model for testing : IP 2503 Pro

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : SDFS2002000640FF
Date of Receipt : Feb.21, 2020
Testing Start Date : Feb.21, 2020
Testing End Date : Mar.02, 2020
Test result(s) : For further details, please refer to the following page(s)
(Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Test Result Summary

Test(s) Requested	Result(s)
EN 13501-1:2018 Fire classification of construction products and building elements-Part 1: Classification using data from reaction to fire tests	Classification: B-s1, d0

Summary:

1. For further details, please refer to the following page(s).

***** To be continued*****

Signed for
SGS-CSTC Standards Technical
Services Co., Ltd Xiamen Branch
Testing Center

Bryan Hong
Authorized signatory



SGS-CSTC Standards Technical Services Co., Ltd.
Xiamen Branch Testing Center Commercial Construction Material Laboratory

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TESTS AND RESULTS

Test Conducted:

This test is conducted as per EN 13501-1:2018 Fire classification of construction products and building elements-Part 1: Classification using data from reaction to fire tests. And the test methods as following:

1. EN 13823:2010+A1:2014 Reaction to fire tests for building products-Building products excluding floorings exposed to the thermal attack by a single burning item.
2. EN ISO 11925-2:2010+AC:2011 Reaction to fire tests-Ignitability of building products subjected to direct impingement of flame-Part 2: Single-flame source test.

Mounting and fixing (For EN 13823:2010+A1:2014):

As per client's requirement, the sample was self-bonded to the substrate (Test substrates for calcium silicate board, the density of 900kg/m³ and thickness of 10mm).

Test Results:

Test method	Parameter	Number of tests	Results
EN 13823:2010+A1:2014	FIGRA _{0.2MJ} (W/s)	3	21.3
	FIGRA _{0.4MJ} (W/s)		21.3
	THR _{600s} (MJ)		1.7
	SMOGRA (m ² /s ²)		1.1
	TSP _{600s} (m ²)		8.5
	LFS < edge of specimen		Yes
	Flaming particles or droplets		No
EN ISO 11925-2:2010+AC:2011 Exposure = 30 s	F _s ≤ 150 mm	12	Yes
	Ignition of the filter paper		No

Remark:

FIGRA-Fire growth rate index used for classification purposes [W/s]

For the classes A2 and B, FIGRA_{0.2MJ}

For the classes C and D, FIGRA_{0.4MJ}

LFS-Lateral flame spread [m]

THR_{600s}-Total heat release within 600 s [MJ]

SMOGRA-Smoke growth rate [m²/s²]

TSP_{600s}-Total smoke production within 600 s [m²]

***** To be continued*****



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Classification and direct field of application:

This classification has been carried out in accordance with **EN 13501-1:2018**.

Classification:

Fire behaviour		Smoke production			Flaming droplets	
B	—	s	1	,	d	0

Remark:

The classes with their corresponding fire performance are given in Table 1.

Reaction to fire classification is based on the 7-step scale of A1 to F, where A1 is good and F is bad

Statement:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Warning:

This classification report does not represent type approval or certification of the product.

The test laboratory has, therefore, play no part in sampling the product for the test, although it holds appropriate references to the manufacturer's factory production control that is aimed to be relevant to the samples tested and that will provide for their traceability.

***** To be continued*****



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Table 1 — Classes of reaction to fire performance for construction products excluding floorings and linear pipe thermal insulation products.

Class	Test method(s)	Classification criteria	Additional classification
A1	EN ISO 1182 ^a and	$\Delta T \leq 30^\circ\text{C}$, and $\Delta m \leq 50\%$, and $t_f = 0$ (i.e. no sustained flaming)	-
	EN ISO 1716	$PCS \leq 2.0\text{MJ/kg}$ ^a and $PCS \leq 2.0\text{MJ/kg}$ ^{b c} and $PCS \leq 1.4\text{MJ/m}^2$ ^d and $PCS \leq 2.0\text{MJ/kg}$ ^e	-
A2	EN ISO 1182 ^a or	and $\Delta T \leq 50^\circ\text{C}$, and $\Delta m \leq 50\%$, and $t_f \leq 20\text{ s}$	-
	EN ISO 1716		-
	EN 13823	$FIGRA \leq 120\text{W/s}$ and $LFS < \text{edge of specimen}$ and $THR_{600s} \leq 7.5\text{MJ}$	Smoke production ^f and Flaming droplets/particles ^g
B	EN 13823 and	$FIGRA \leq 120\text{W/s}$ and $LFS < \text{edge of specimen}$ and $THR_{600s} \leq 7.5\text{MJ}$	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ⁱ Exposure = 30s	$F_s \leq 150\text{mm}$ within 60 s	
C	EN 13823 and	$FIGRA \leq 250\text{W/s}$ and $LFS < \text{edge of specimen}$ and $THR_{600s} \leq 15\text{MJ}$	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ⁱ Exposure = 30s	$F_s \leq 150\text{mm}$ within 60 s	
D	EN 13823 and	$FIGRA \leq 750\text{W/s}$	Smoke production ^f and Flaming droplets/particles ^g
	EN ISO 11925-2 ⁱ Exposure = 30s	$F_s \leq 150\text{mm}$ within 60 s	
E	EN ISO 11925-2 ⁱ Exposure = 15s	$F_s \leq 150\text{mm}$ within 20 s	flaming droplets/particles ^h
F	EN ISO 11925-2 ⁱ Exposure = 15s	$F_s > 150\text{mm}$ within 20 s	-

***** To be continued*****



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- ^a For homogeneous products and substantial components of non-homogeneous products.
 - ^b For any external non-substantial component of non-homogeneous products.
 - ^c Alternatively, any external non-substantial component having a $PCS \leq 2,0 \text{ MJ/m}^2$, provided that the product satisfies the following criteria of EN 13823: $FIGRA \leq 20 \text{ W/s}$, and $LFS < \text{edge of specimen}$, and $THR_{600s} \leq 4,0 \text{ MJ}$, and $s1$, and $d0$.
 - ^d For any internal non-substantial component of non-homogeneous products.
 - ^e For the product as a whole.
 - ^f In the last phase of the development of the test procedure, modifications of the smoke measurement system have been introduced, the effect of which needs further investigation. This may result in a modification of the limit values and/or parameters for the evaluation of the smoke production.
- $s1 = \text{SMOGRA} \leq 30\text{m}^2/\text{s}^2$ and $\text{TSP}_{600s} \leq 50\text{m}^2$; $s2 = \text{SMOGRA} \leq 180\text{m}^2/\text{s}^2$ and $\text{TSP}_{600s} \leq 200\text{m}^2$; $s3 = \text{not } s1 \text{ or } s2$
- ^g $d0 = \text{No flaming droplets/ particles in EN 13823 within 600 s}$;
 - $d1 = \text{no flaming droplets/ particles persisting longer than 10 s in EN 13823 within 600 s}$;
 - $d2 = \text{not } d0 \text{ or } d1$.
- Ignition of the paper in EN ISO 11925-2 results in a $d2$ classification.
- ^h Pass = no ignition of the paper (no classification);
 - Fail = ignition of the paper ($d2$ classification).
 - ⁱ Under conditions of surface flame attack and, if appropriate to the end-use application of the product, edge flame attack.

***** To be continued *****



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SAMPLE INFORMATION AND PICTURES

Mass per unit area: About 122g/m²



Before Test (EN 13823)



After Test (EN 13823)

SGS authenticate the photos on original report only

Note: The above test was carried out by SGS-CSTC Standards Technical Services Co., Ltd. Shunde Branch.

***** End of report*****



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